

## PRO-I

### Disassembly & Reassembly Procedures (Click on the image to enlarge it.)



Be sure to protect the printer from static electricity in repair servicing, especially for the logic board, relay board, and PE sensor board. (1) External housing removal

- 1) Remove the side covers (R) (no screws). < Release the claws on the top, then slide the cover down.  
>



When reassembling the printer, be cautious not to damage the claws (If they are damaged, the Tank Cover Open button will be hard to press).

< Detach the Tank Cover Open button and the tank cover switch lever. >

Be cautious not to lose or damage the button and lever.



2) Remove the main case (no screws). < Release the claws of the tank door unit-SR (1 claw each), and open the tank door unit. >